

THE NEW  
SAUER 404.  
MAKE MORE  
POSSIBLE.

**SAUER**   
ÜBERLEGENE WERTE



To hunt is an ancient human instinct. To track a wild animal and bag it by applying all of the knowledge and determination of the hunter is one of Nature's last true challenges.

Man has hunted since the dawn of humanity, and the hunting weapon has always been of essential importance to its user. It remains a child of its times – the best possible tool for success in the field based on man's current level of technology – but in reality it is much more. It is an expression of our knowledge and wisdom, a symbol of our passion and respect for the game, and the infallible sign that its owner is a genuine, honest and successful hunter.

We now present with great pride the brand new SAUER 404 bolt-action rifle, the refined distillation of centuries of concentrated practical knowledge and 21st century technology that has been built upon the foundation of 264 years of Sauer & Sohn history. It is the logical extension of our historically successful line of bolt-action rifles and, in the sum of its attributes, without a doubt the best SAUER of all time. It offers revolutionary solutions to questions of safety, ergonomics, performance and flexibility that make it the perfect tool for modern-day hunting. However, the S404 is in reality much more: Its form, design and material are a clear representation of sportsmanlike and sustainable hunting as well as the supreme respect of its owner for our cultural heritage.



THE NEW  
SAUER 404.  
MORE  
SAFETY.



# MORE SAFETY.



Minimal effort, maximum effect: The bolt head can be separated from the bolt body in just two simple steps. Removal of the bolt head is a 100 % guarantee that no unauthorized individuals can fire the S404. This is an invaluable security feature that is extremely practical to operate thanks to user-friendly handling and pocket-friendly format.



Awaited with anticipation, solved with savvy: What really stands out about the S404 is its patented safety concept, the heart of which is a completely new manual cocking system. The ergonomically perfect metal cocking slide on the bolt shroud allows the rifle to be cocked both comfortably and silently since the sound of the detent button in the rear third of the slide is automatically muffled by the soft flesh of the thumb. The slide is retracted to its uncocked position by simply pressing the button again with the thumb.



Good enough isn't enough: In addition to the manual cocking feature, an automatic firing pin safety works inside the S404 to prevent it from firing when the bolt is not fully closed. In order to open the bolt with the gun on safe – e.g. to load and unload – it is only necessary to push the cocking slide forward two millimeters while at the same time lifting the bolt handle. This way, safe handling becomes instinct aided by intelligent technology.



THE NEW  
SAUER 404.  
MORE  
CONTROL.

# MEHR CONTROL.



## SAUER Quattro: Controlled pull, controlled hit.

No two hunts are alike, and every human has a different level of tactile perception. The revolutionary SAUER Quattro trigger concept has a unique way of using this fact to its advantage. With the help of the integral SUS universal key, the shooter can now choose between four different trigger pull weights in seconds. Regardless which setting the hunter chooses, the SAUER Quattro is sure to delight with a trigger characteristic that gives new meaning to the term 'bone dry'. From the ultra precise long-distance shot at the target range or up a mountain slope to the drive hunt in freezing weather, there is a setting for every situation.



## SAUER Quattro: It's your gun after all!

A clean pull and a controlled hit are determined by the position of the shooting finger on the face of the trigger, but every hand is different – and the SAUER Quattro now has the solution. With an 8 mm (0.3 in) adjustment range for length of pull and a left-to-right swivel range of 5 degrees, it guarantees each shooter optimal contact with this important operator interface. But there's more: The perfectly curved

extra-wide trigger blade ensures that the trigger finger finds a comfortable position with ease. The familiar grooved face – long the standard for target rifles – ensures that the decisive link between synapses and trigger finger is made at first contact so that there is no conscious delay before the shot. This means instinctive hits with no compromises since the gun fits the shooter and not the other way around!



SAUER 404

THE NEW  
SAUER 404.  
MORE  
ACCURACY.

# MORE ACCURACY.



Precision package: The perfect union of gun, ammunition and optics converts the enormous potential of the SAUER 404 into consistent accuracy. The newly conceived and patented SUM (SAUER Universal Mount) is the decisive link between gun and scope. The mount base is milled into the housing of the S404, thereby assuring the highest level of strength with the smallest possible tolerances.

The SUM impresses with simple and logical manipulation, successful long-term stability testing through DEVA Laboratories and the torture-test-confirmed ability to repeatedly return to zero. But there's more: Our engineers have united all of these advantages with a sensationally low build height. This serves to enhance the extremely svelte and elegant appearance of the S404, but above all it allows the shooter to achieve the most stable shooting position possible via an ideal interface between body and rifle. SAUER precision means practical accuracy both at the range and in the field – and that's what it's all about.

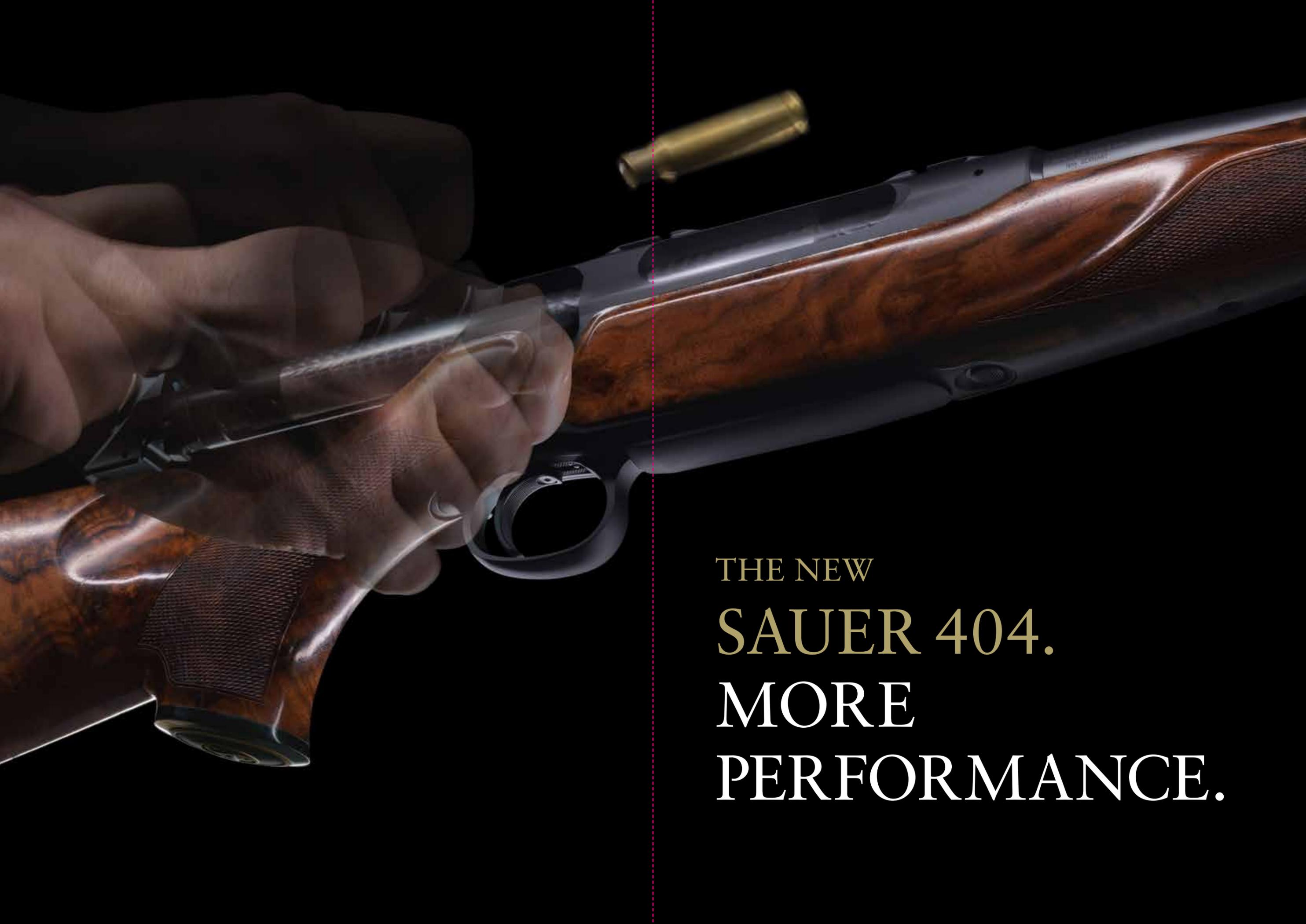


Good things come in threes: The SUM mounts effortlessly onto the S404. 01 // Tip the scope to the side so that the crossbars of the mount engage the milled slots in the receiver. 02 // Push the scope toward the muzzle and lock the rear lever. 03 // Lock the front lever.



A tradition of precision: The S404 is not just based on elements of SAUER precision that have been proven a million times, it raises them to perfection. The aviation-grade aluminum alloy receiver is milled – as always – from a solid block of bar stock. Thanks to the larger dimensions of the S404 receiver, it is now stiffer than ever to help deliver the tiniest groups possible. Like the S202, the cold hammer forged SAUER barrel attaches to the receiver by means of three clamping bolts. Here the S404 leads with three more trumps to assure its uniqueness:

01 // The bolts can be turned using the integral SAUER SUS universal key. 02 // The combination element built into the front of the receiver is not only a hanger for tension-free forearm mounting but also a wedge that makes insertion and removal of the barrel mere child's play. 03 // Thanks to this style of barrel clamping borrowed from the S202, the S404 maintains its point of impact after reinsertion of the barrel – another testament to the impressive precision that one has come to expect from a SAUER rifle.



THE NEW  
SAUER 404.  
MORE  
PERFORMANCE.

# MORE PERFORMANCE.

Fascination in motion: The classic turnbolt format of the S404 has been imbued with the legendary SAUER smoothness that can only be the result of a flawless surface finish and the highest level of manufacturing precision. To operate it perfectly is an expression of proper training and the highest level of marksmanship. With the S404, man and material become a unit so perfect that the joy of using a real bolt-action is more tangible than ever before.



Six-pack of steel: Six massive bolt lugs lock the bolt of the S404 directly into the barrel; its spring-loaded extractor removes every fired case from the chamber with authority; then its twin ejectors assure that cases are ejected safely and are controlled at all times. The result? Functional safety in every situation.



If it is worth doing, then it is worth over-doing: The SAUER MagLock magazine lock has been proven a thousand times over and is standard equipment on the S404. Pushing the release button forward reliably protects the magazine from accidental loss, while sliding it to the rear allows for an instantaneous reload.



Perfectly formed functionality: The ErgoLux walnut stock of the S404 is the top of the SAUER Ergo stock line which has already been successfully proven in the S101 and S303 model lines. Its secret? The stock comb slopes upwards to the rear to significantly reduce felt recoil. The newly redesigned SAUER cheek piece gives the shooter more positive contact with the rifle, and the well-defined palm swell on the pistol grip fills the shooting hand optimally. Form and function unite for delightful elegance with maximum shooter comfort.



THE NEW  
SAUER 404.  
MORE  
FLEXIBILITY.



# MORE FLEXIBILITY.



Key note: The SAUER SUS universal key appears at first glance to be no more than a detachable forend sling swivel (01//). Upon removal it is revealed to be a super stable German-made folding hex key that is essentially responsible for the modularity and flexibility of the S404. Finally a modular rifle with its own onboard tool! The S404 can now be transformed into any stock or caliber configuration desired:

- 02 // Remove forearm (about 5 seconds)
- 03 // Remove buttstock (about 10 seconds)
- 04 // 05 // Remove barrel (about 15 seconds)
- 06 // Reassemble S404 into a new configuration (about 30 seconds)

This is what the latest in user-friendly modularity looks like, and it comes with the certainty that its tight steel bolts ensure maximum stability and ruggedness for any wilderness adventure.



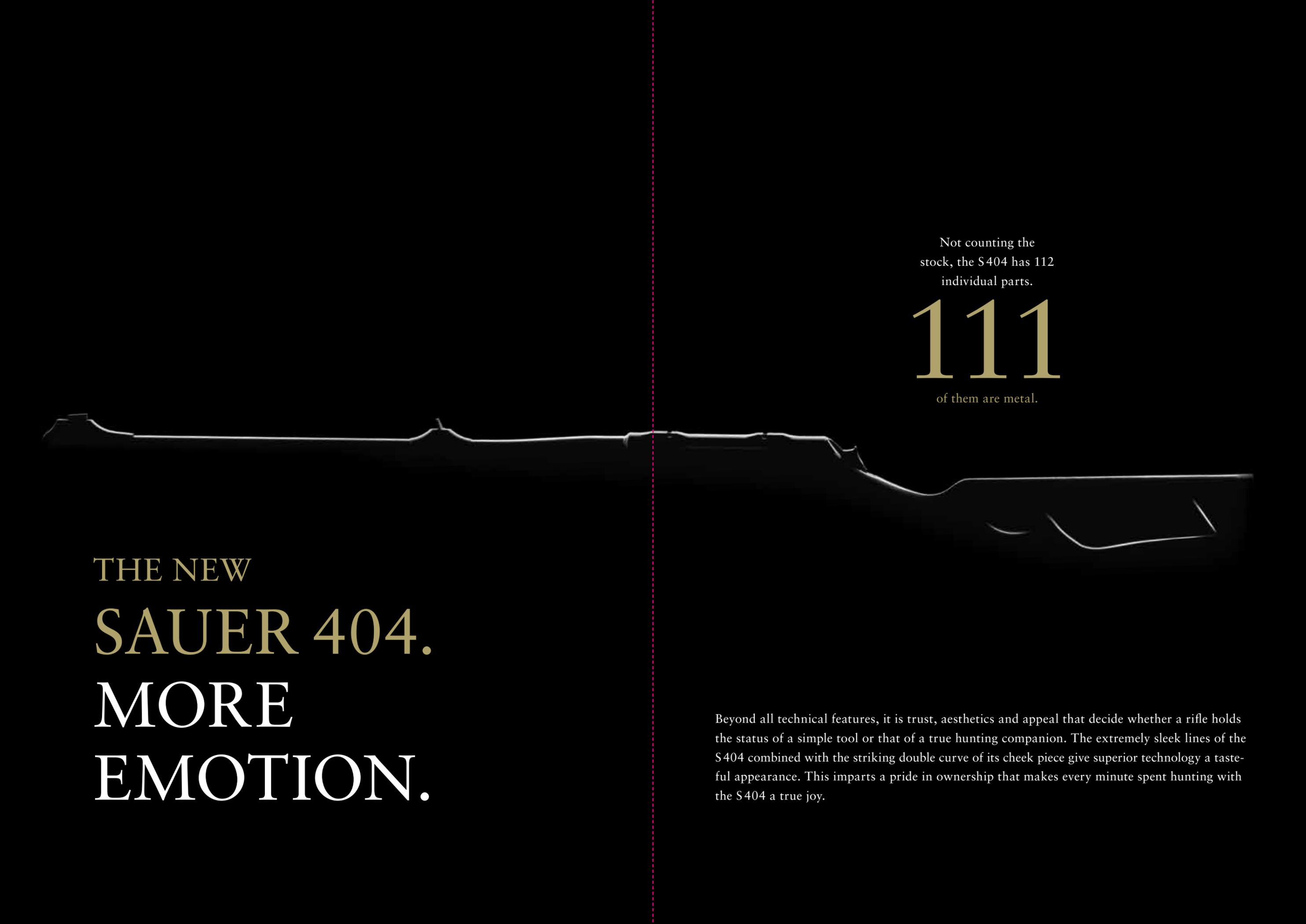
Backpack-sized in a trice: Whether you need to reach the hunting area on foot or come down the mountain with a chamois in your rucksack, it only takes a few seconds to remove the buttstock with the SUS and reduce the size of the S404 with 51 cm (20 in) barrel to an impressively packable 69 cm (27 in) overall. The S404 can traverse the most rugged trail yet can go from portable to shootable in moments.

One gun, multiple calibers. The SAUER 404 allows the hunter to shoot all available calibers from a single rifle. Even the jump from Standard to Magnum is no problem: Simply swap out the bolt head to transform the S404 from a .30-06 for local hunting to an uncompromising buffalo stopper in .375 H&H Magnum in two simple steps.



Astonishing variety: He who calls an S 404 his own drinks from a full cup. 13 different calibers in varying barrel lengths and profiles are available to create the perfect setup for any purpose. Want more options for outfitting your rifle to a 'T'? Look no further than the available increased capacity replacement magazines, various open sighting options, and muzzle threading for a muzzle brake or silencer. Last but not least, a selection of stocks in 10 different wood grades plus an indestructible polymer option provides a choice between timeless beauty and uncompromising toughness.





Not counting the  
stock, the S404 has 112  
individual parts.

**111**

of them are metal.

THE NEW  
SAUER 404.  
MORE  
EMOTION.

Beyond all technical features, it is trust, aesthetics and appeal that decide whether a rifle holds the status of a simple tool or that of a true hunting companion. The extremely sleek lines of the S404 combined with the striking double curve of its cheek piece give superior technology a tasteful appearance. This imparts a pride in ownership that makes every minute spent hunting with the S404 a true joy.

# S 404 MODELS



Illustration shows optional equipment

### S 404 ELEGANCE //

Confidently stylish, serene, and masterful. With the Elegance the superior concept of the S 404 is paired with a deluxe Grade 5 walnut stock that offers the true aficionado a timelessly beautiful bolt-action rifle of technical and artistic perfection.



Illustration shows optional equipment

### S 404 CLASSIC //

The perfect entry into the big leagues. The classic wood and metal construction leaves no room for doubt that the owner of an S 404 Classic believes in the values of traditional gunmaking.

#### CALIBERS

01 // Medium (Standard) calibers .243 Win., 6.5x55, .270 Win., 7x64, .308 Win., .30-06 Sprg., 8x57 IS, 9.3x62

02 // Magnum calibers 7 mm Rem. Mag., .300 Win. Mag., 8x68 S, .338 Win. Mag., .375 H&H Mag.

03 // Magazine capacity Medium 3 rounds, metal magazine floorplate standard

04 // Magazine capacity Magnum 2 rounds, metal magazine floorplate standard

#### OVERALL LENGTH

05 // with 56 cm (22 in) barrel  
= 106.5 cm (42 in)

06 // with 51 cm (20 in) barrel  
= 101.5 cm (40 in)

07 // with 62 cm (24.4 in) barrel  
= 112.5 cm (44.3 in)



Illustration shows optional equipment

### S 404 SYNCHRO XT //

The modern shooting experience. A thumbhole stock with adjustable comb combined with the SAUER Quattro trigger catapults the S 404 Synchro XT into the pole position in ergonomics, shooting comfort and personalization. It doesn't get any more 'my gun' than this!



Illustration shows optional equipment

### S 404 CLASSIC XT //

The uncompromising all-rounder for every game trail. With its indestructible polymer stock, the Classic XT shrugs off adversity and brings the performance of the S 404 to bear long after others have 'laid down their arms'.

#### PACKABLE LENGTH

With buttstock removed

08 // 69 cm (27 in) with 51 cm (20 in) barrel

09 // 74 cm (29 in) with 56 cm (22 in) barrel

10 // 80 cm (31.5 in) with 62 cm (24.4 in) barrel

#### WEIGHT

11 // with walnut stock about 3.22 kg (7 lbs)  
(.30-06, 56 cm (22 in) barrel length)

12 // with polymer stock about 3.26 kg (7.2 lbs)  
(.30-06, 56 cm (22 in) barrel length)



THE NEW  
SAUER 404.  
MORE  
HUNTING.



## A TRUE HUNTER NEVER COMPROMISES.

### A practical review of the SAUER 404

What is a true hunter? A true hunter is someone who never compromises on his ideals, who keeps pushing the limits of his achievements, striving to be as good as he can be. As a hunter I try to live up to these ideals in everything I do, and I demand the same from the gear that I use.

This past hunting season, it has been my privilege to test the prototype of the Sauer 404 on three different continents. It has walked with me in the rain and the snow of the backcountry of British Columbia. It has been dragged through the rocky, dusty and sticky South African bush. I have run it through its paces on the shooting range, and I have spent many exciting hours with it on driven hunts and stalking through the woods of my native Scandinavia. Through this season, my Sauer 404 rifle has seen more water, mud, blood and grit, than many rifles do in a very long time. And after this abuse, I can honestly say that Sauer, have once again pushed the limits of what we normally expect from a hunting rifle.

With its beautiful wooden stock, and compact lines, it has been the envy of those who have been allowed to see it, and in its composite configuration, it has been a lightweight sturdy tool, that no amount of bumping, dropping or scratching have been able to break.

Because of its balance, the rifle feels light in your hands, and the shooting experience is pleasant, with little felt recoil, even after rigorous training with bigger calibre's.

The shotgun type safety, with its manual cocking system, leaves nothing to chance, but is smooth and instinctively easy to use, giving you the opportunity to take those fast shots, that's needed on driven hunts and for backup shots in the thick bush. And the high quality of the barrel, combined with the crisp ergonomically adjustable trigger, gives you the confidence to take those longer than usual shots, when it really matters.

Whether you spot and stalk in thick forest, shoot driven pigs from high seats or hunt African game, the quick detach bolt head and barrel change system, lets you match your calibre to your quarry, without the needs for extra tools. Because the only tool you need is always with you – a foldable Allen wrench hidden behind the front sling swivel. Hiding the universal tool in the stock is both clever and practical, and a safe way to ensure that it's always with you.

**With this level of customisation, the S404 quickly becomes an extension of you, adjusting to the way you hunt, not the other way around.**

And with its high level of performance, its quiet usability, its well balanced feel, and its sturdy capability, I am certain that the 404 will fit the any hunter, who is truly dedicated to the goal of hunting without compromises.

D. C. Pedersen  
hunter, Denmark



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**SAUER**   
ÜBERLEGENE WERTE

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